

**AMENDMENTS TO THE CLAIMS:**

*This listing of claims will replace all prior versions, and listings, of claims in the application:*

**LISTING OF CLAIMS:**

1. (Currently Amended) Personalized multilayer support in the general shape of a card, such as an identification card, comprising:

- a card body which is provided on an upper face with personal information which is visible from the exterior of the support,

- an at least partially transparent film which is fixed to the upper face of the card body, and

- marker lines ~~which delimit comprising weld beads formed at the interface between the film and the card body, the weld beads delimiting zones of the film having reduced or increased mechanical strength with respect to the film being peeled off the card body, the marker lines forming tear scores so that the film is torn at the tear scores if an attempt is made to peel off the film, wherein the marker lines depict at least one identification motif which is visible from the exterior of the support[[,]]~~

~~wherein the marker lines comprise weld beads formed at the interface between the film and the card body, the weld beads delimiting zones of the film having increased mechanical strength.~~

2. (Cancelled)

3. (Previously Presented) Support according to claim 1, wherein the marker lines further comprise grooves formed in at least one of the faces of the film.

4. (Previously Presented) Support according to claim 3, wherein the grooves pass through the entire thickness of the film.

5. (Previously Presented) Support according to claim 1, wherein the marker lines further comprise grooves on at least one face of the transparent film and marks and/or welds at the interface between the transparent film and the adjacent card body.

6. (Previously Presented) Support according to claim 1, wherein the upper face of the transparent film is covered with a transparent protective layer.

7. (Currently Amended) Method of manufacturing a personalized multilayer support in the general shape of a card, such as an identification card, comprising:

- an assembly step, during which an at least partially transparent film is fixed to the upper face of a card body,

- a personalization step, during which personal information is placed on the upper face of the card body so that the personal information is visible from the exterior of the support through the transparent film, and

a security step that is carried out after the assembly step, during which marker lines are produced by means of a laser beam so as to delimit form weld beads at the interface between the transparent film and the card body, the weld beads delimiting

~~zones of the film having reduced or increased mechanical strength with respect to the film being peeled off the card body, the marker lines forming tear scores with a view to causing the film to be torn at the tear scores if an attempt is made to peel off the film[[.]] wherein marker lines are produced by forming weld beads at the interface between the transparent film and the card body, the weld beads delimiting zones of the film having increased mechanical strength.~~

8. (Previously Presented) Method according to claim 7, wherein marker lines are produced by forming grooves on at least one face of the transparent film.

9. (Cancelled)

10. (Previously Presented) Method according to claim 7, wherein marker lines are produced by forming grooves on at least one face of the transparent film and marks and/or welds at the interface between the transparent film and the adjacent card body, in line with the grooves.

11. (Previously Presented) Support according to claim 1, wherein at least a portion of the marker lines are of the same shape as at least a portion of the personal information.

12. (Previously Presented) Method according to claim 7, wherein at least a portion of the marker lines are of the same shape as at least a portion of the personal information.